

Date: Wednesday, 09/07/2008 1:13:56 PM  
User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET		
Job Number	: 40400					
Estimate Number	: 12904					
P.O. Number	:			Part Number	: D355813	
This Issue	: 09/07/2008	S.O. No. :		Drawing Number	: D3558 REV B	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	: 36418			Drawing Revision	: B	
Written By	:			Material	:	
Checked & Approved By	: <u>JUL 08.7.09</u>			Due Date	: 18/07/2008	
Comment	: Est Rev:A New Issue 07.06.12 EC			Qty:	10 Um: Each	
	: Est Rev:B Rev B dwg 07-12-06 DD					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
		Comment: Qty.: 0.1827 sf(s)/Unit Total : 1.8270 sf(s) NEOPRENE SHEET 0.063 Batch: <u>107655</u> <u>HB</u> 8-7-16	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3558 Dwg Rev: <u>B</u> <u>HB</u> 8-7-16 Prog Rev: <u>B</u> <u>HB</u> 8-7-16	(12)
		2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<u>HB 8-7-16</u>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<u>S 08/7/16 X/12</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>EP-9</u>	<u>8/7/16</u>
			<u>SP</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/17 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



JMF 08-07-16

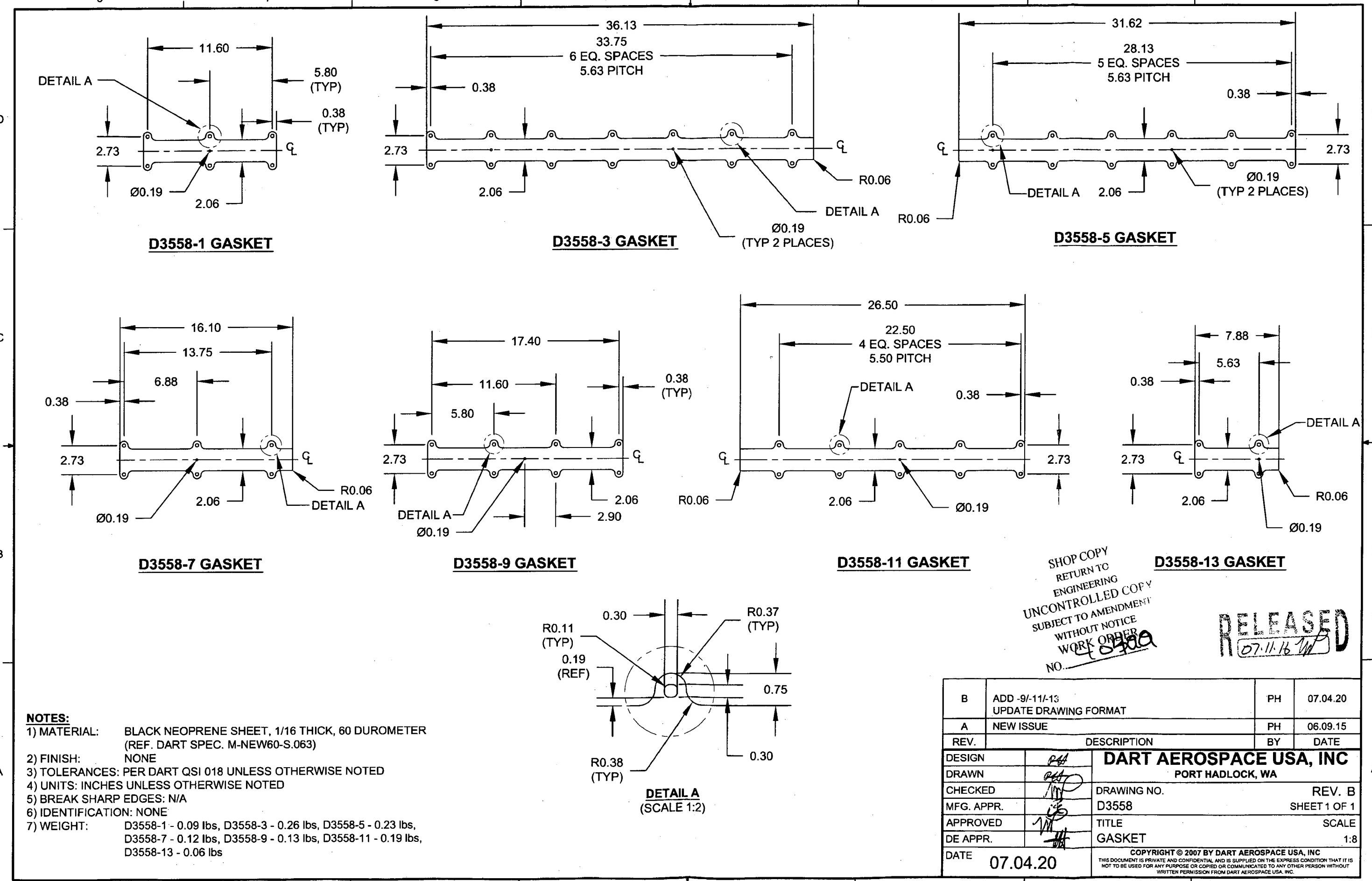
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	40400
<b>Description:</b> GASKET	<b>Part Number:</b>	D3558-13
Inspection Dwg: D3558-13 Rev: B		Page 1 of 1

# **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

<b>Measured by:</b> <u>PB</u>	<b>Audited by:</b> <u>  </u>	<b>Prototype Approval:</b> <u>a</u> / <u>  </u>
<b>Date:</b> <u>8-7-16</u>	<b>Date:</b> <u>08/07/16</u>	<b>Date:</b> <u>  </u> / <u>  </u>

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	